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## Lipase NS81006 immobilized on Fe<sub>3</sub>O<sub>4</sub> magnetic nanoparticles for biodiesel production

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Abstract. Lipase-catalyzed biodiesel production is being the object of extensive research due to the demerits of chemical based catalytic system. Lipase immobilized on  $Fe_3O_4$  magnetic nanoparticles has the integrated advantages of traditional immobilized lipase and free lipase for its rather fast reaction rate and easy separation. It has been demonstrated that free lipase NS81006 has potential in catalyzing the alcoholysis of renewable oils for biodiesel preparation. In this study,  $Fe_3O_4$  magnetic nanoparticles functionalized with organosilane compounds like (3-aminopropyl)triethyloxysilane (APTES) and (3-mercaptopropyl)trimethoxysilane) MPTMS were used as carriers for lipase immobilization. Lipase NS81006 was covalently bound to the organosilane-functionalized magnetic nanoparticles by using glutaraldehyde cross-linking reagent. A biodiesel yield of 89% and 81% could be achieved by lipase immobilized on APTES-Fe<sub>3</sub>O<sub>4</sub> and MPTMS-Fe<sub>3</sub>O<sub>4</sub> magnetic nanoparticles respectively under optimized conditions of oil to methanol molar ratio 1:3 with three step addition of methanol, reaction temperature 45°C and reaction time duration 12 h. The lipases immobilized on magnetic nanoparticles could be recovered easily by external magnetic field for further use.

*Keywords*: Fe<sub>3</sub>O<sub>4</sub> magnetic nanoparticles, functionalization, immobilized lipase, biocatalysts, transesterification, biodiesel.

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